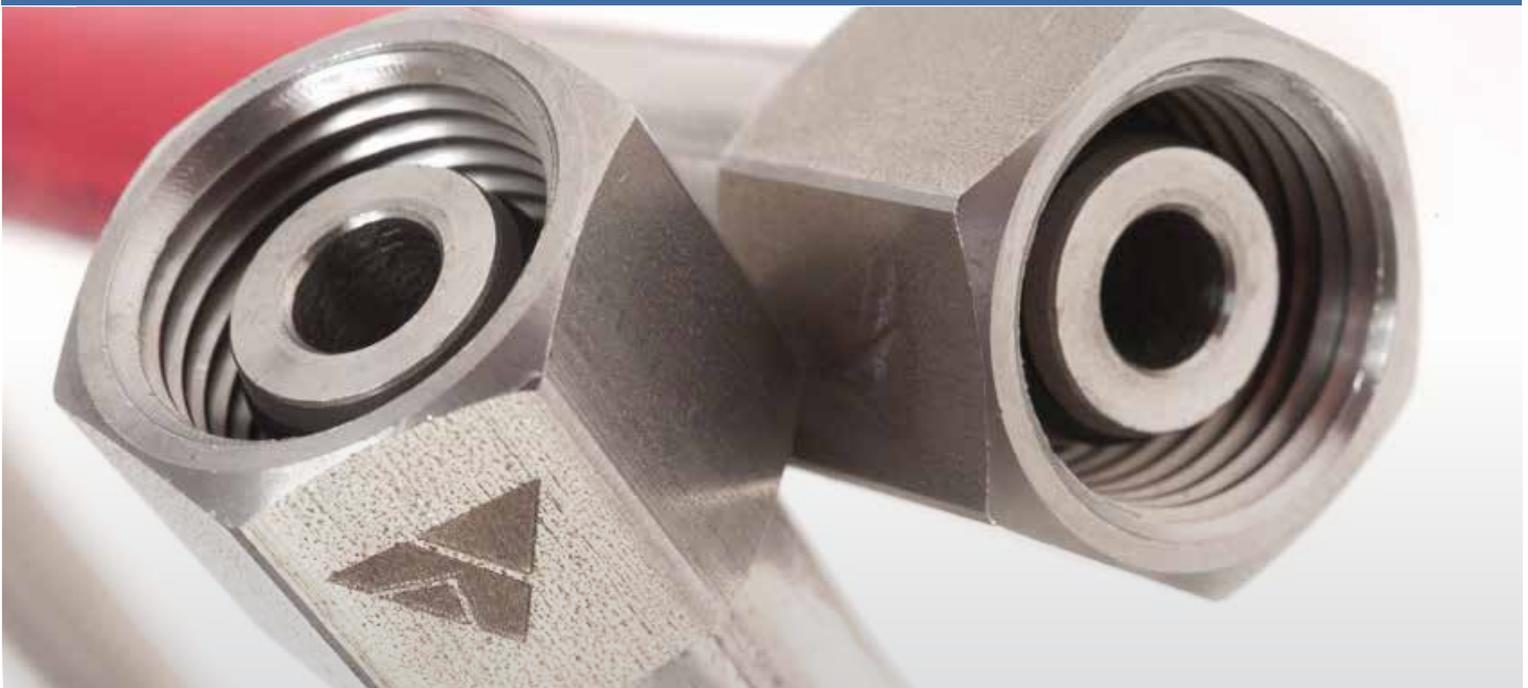


PTFE Hose – Crimp Data

Fluid Transfer Systems



Your Flexible PTFE Hose Partner

Version: 1.0 Februari 2018

Smooth Bore Hose SAE 100 R14 Range

Crimp Diameters

Size	DN (mm)	Part No:	Product Description	Stainless Steel Ferrule	Crimp Type	Crimp Dies	Ferrule OD After (mm)	Tolerance OD (mm)
-4	4,9	TSRV4-9B01	DASH 4 SAE 1WB	01-905-03-03-50	Flat - Multi Crimp*	10	10,65	±0,15
-5	6,5	TSRV6-5B01	DASH 5 SAE 1WB	01-905-04-04-50	Flat - Multi Crimp*	12	12,80	±0,15
-6	7,9	TSRV7-9B01	DASH 6 SAE 1WB	01-905-05-05-50	Flat - Multi Crimp*	12	13,70	±0,15
-7	9,5	TSRV9-5B01	DASH 7 SAE 1WB	01-905-06-06-50	Flat - Multi Crimp*	14	15,30	±0,15
-8	10,5	TSRV10-5B01	DASH 8 SEA 1WB	01-905-06-06-50	Flat - Multi Crimp*	14	15,50	±0,15
-10	12,8	TSRV12-8B01	DASH 10 SAE 1WB	01-905-08-08-50	Flat - Multi Crimp*	16	20,30	±0,15
-12	15,9	TSRV15-9B01	DASH 12 SAE 1WB	01-905-10-10-50	Flat - Multi Crimp*	22	24,85	±0,15
-14	19	TSRV19-0B01	DASH 14 SAE 1WB	01-905-12-12-50	Flat - Multi Crimp*	26	26,70	±0,15
-18	25,4	TSRV25-4B01	DASH 18 SAE 1WB	01-905-16-16-50	Flat - Multi Crimp*	26	33,50	±0,15

The above based on a Finn. Power PE32 crimper using KA hose, KA fittings and KA ferrules.
 Please contact us if you have any questions concerning our products or the information contained in this guideline.
 Version 1.0 February 2018

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Easyflex®

Crimp Diameters

Size	DN (mm)	Part No:	Product Description	Stainless Steel Ferrule	Crimp Type	Crimp Dies	Ferrule OD After (mm)	Tolerance OD (mm)
-4	7,1	TCEV7-1B01	1/4" EASYFLEX (1WB)	01-907-04-04-50	Flat - Multi Crimp*	12	13,10	±0,20
-6	9,5	TCEV9-5B01	3/8" EASYFLEX (1WB)	01-907-06-06-50	Flat - Multi Crimp*	16	15,80	±0,20
-8	12,8	TCEV12-8B01	1/2" EASYFLEX / CRIMP (1WB)	01-907-08-08-50	Flat - Multi Crimp*	19	20,60	±0,20
-10	15,9	TCEV15-9-B01	5/8" EASYFLEX / CRIMP (1WB)	01-907-10-10-50	Flat - Multi Crimp*	22	24,00	±0,20
-12	19	TCEV19-0B01	3/4" EASYFLEX / CRIMP (1WB)	01-907-12-12-50	Flat - Multi Crimp*	26	25,60	±0,20
-16	25,5	TCEV25-5B01	1" EASYFLEX / CRIMP (1WB)	01-907-16-16-50	Flat - Multi Crimp*	32	34,40	±0,20
-20	32,2	TCEV32-2B01	1 1/4" EASYFLEX (1WB)	01-907-20-20-50	Flat - Multi Crimp*	39	39,20	±0,20
-24	38,1	TCEV38-1B01	1 1/2" EASY FLEX (1WB)	01-907-24-24-50	Flat - Multi Crimp*	45	48,70	±0,20
-32	50,4	TCEV50-4B01	2" EASYFLEX (1WB)	01-907-32-32-50	Flat - Multi Crimp*	57	61,50	±0,30

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